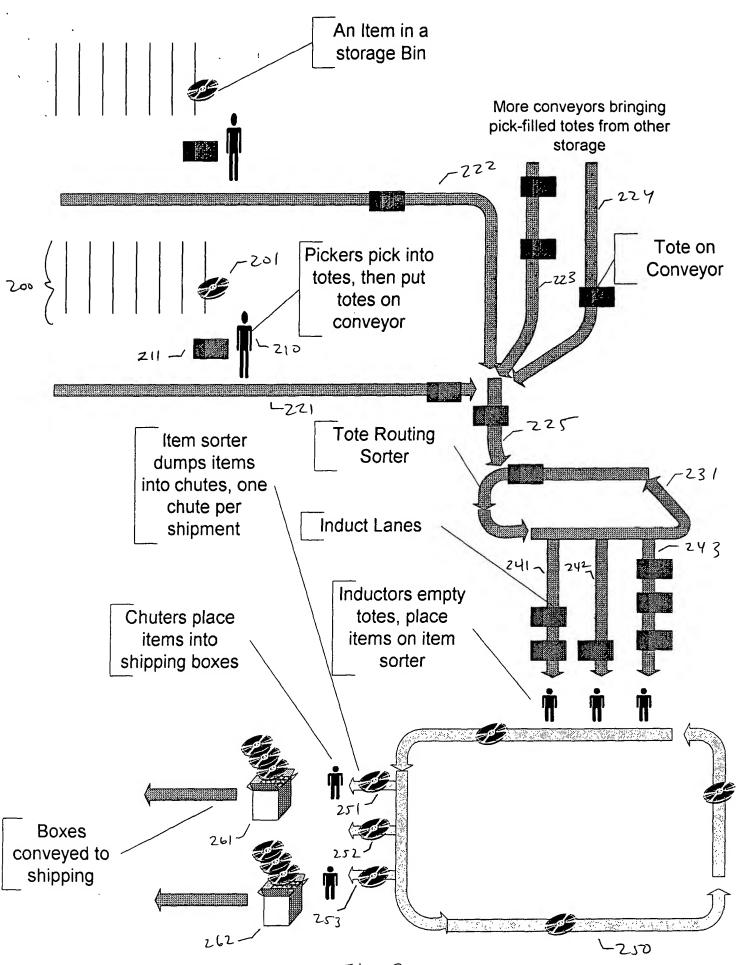


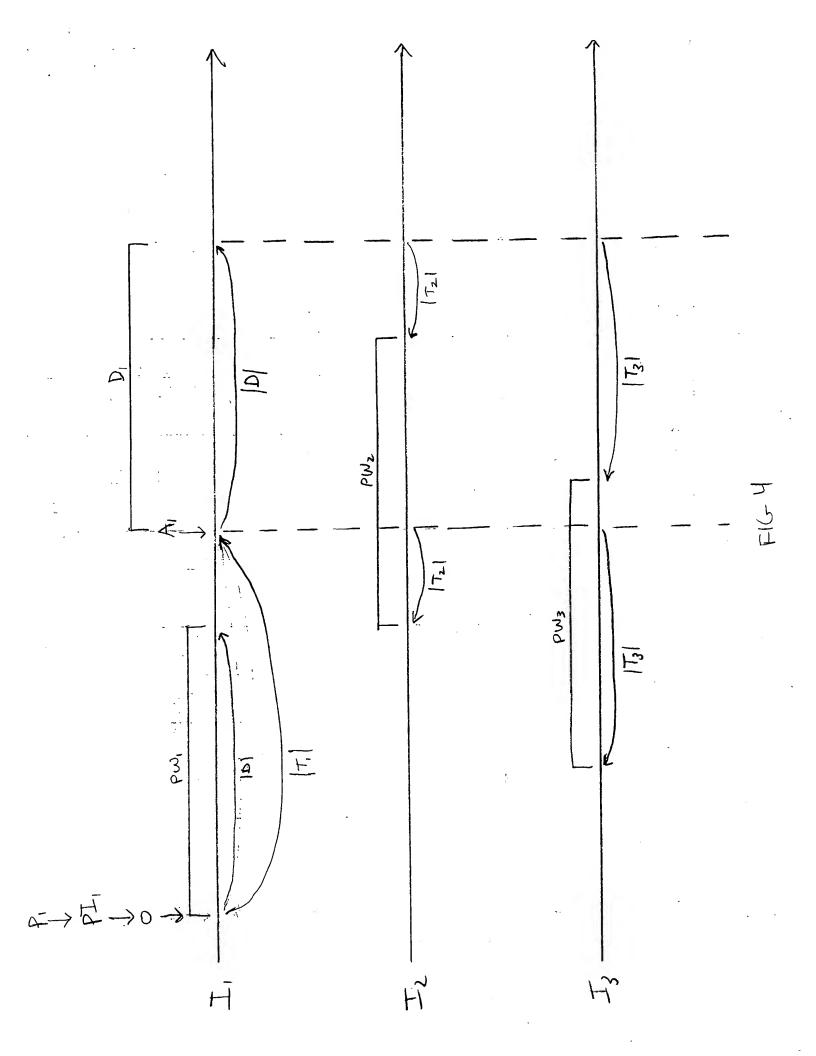
Fig. |

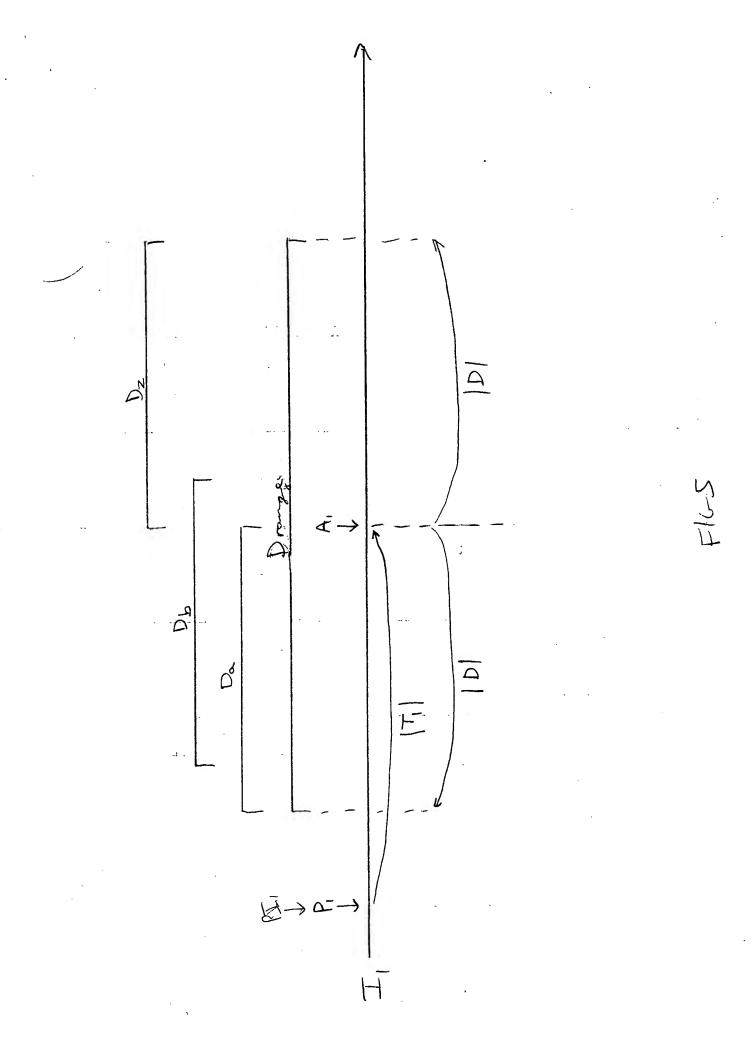


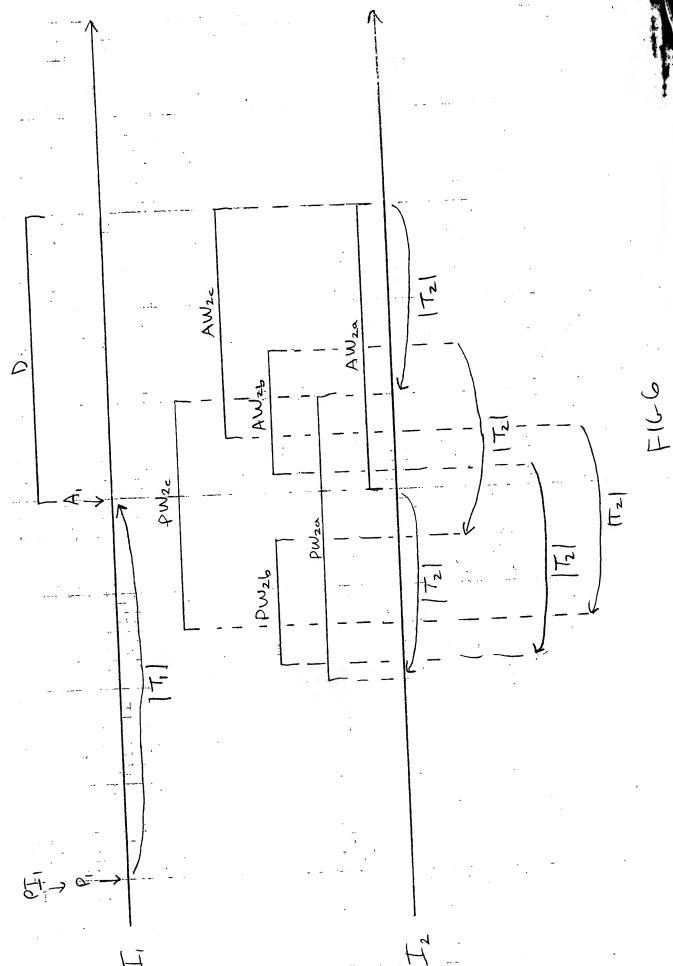
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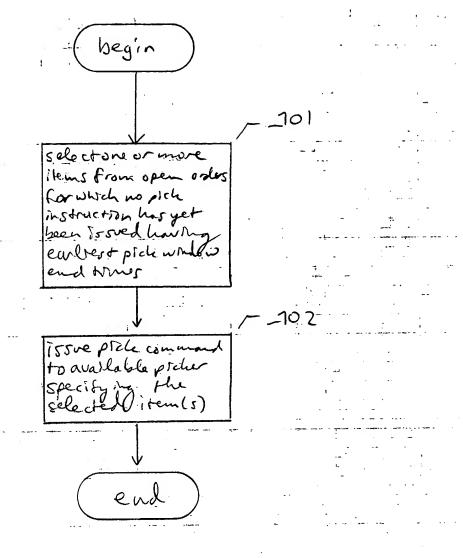
begin 301 determe current limit on open Shipments _302 of open ship. ments < current end lmit 303 yes ~ select unopened shipme to open 304 select first item for selected shipment _305 establish prohumbon Ar First _306 determine charte dwell period for shipmet land on auticipated travel time for forth I tem 307 for each subsequent item in pelected shipment 308 determine pick window for Subsequent I tem from determined chite duell period using anticopated travel time for Subsequent / te 309 hext subsequent, tem

F16-3









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begin ١ ق.ع location of iten location update for identified. p Thed item determine updated arrival Home for identified I tem 302 adjust pickenindows for remaining I tems: iniden H Fied I fem's shipment to reflect updated arrival time for Identified I tem, it appropriate

FIG8

